

**Fig. 1**  
**Independent Spring Reverse Shaft (SARS)**

1) Oil Seal	11) Oil Seal	21) Bearing
2) Oil Seal	12) Oil Seal	22) Gear Ring
3) Bearing	13) Oil Seal	23) Gear
4) Gear Ring	14) Oil Seal	24) Gear
5) Gear	15) Oil Seal	25) Gear
6) Gear Ring	16) Oil Seal	26) Gear
7) Bearing	17) Oil Seal	27) Gear
8) Gear	18) Oil Seal	28) Gear
9) Gear	19) Oil Seal	29) Gear
10) Oil Seal	20) Oil Seal	30) Gear

**Notes for Service Personnel**  
**SM5-1-3.0**

**Shaft Removal**

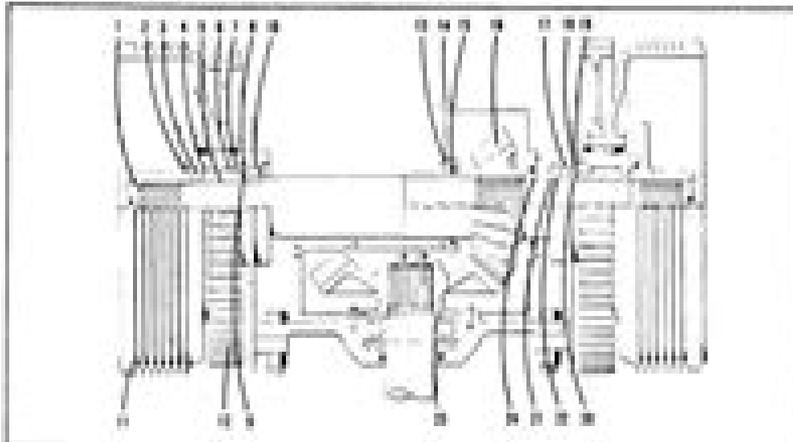
- (1) Disconnect electrical control pressure by working control system back and forth with the engine shut down. Remove electrical connections from both ends of the reverse shaft. Remove hydraulic tubes bearing from the back plate to the cylinders on the rear end shaft.
- (2) Drain lubricant from the head gear case. Remove the gear case cover.

- (3) Check up under the L.A. reverse shaft clutch drum and gear so it will stay in place when the shaft is removed.
- (4) Remove the L.A. clutch drum and gear.
- (5) Remove the shaft and the L.A. side of the machine. The left hand side bearing bearing will be removed with the shaft. The R.A. bearing will remain in its bore. It may be necessary to tap on the head gear at the shaft to remove it from the drilled portion of the shaft.

- (6) To remove the R.A. side bearing bearing, remove R.A. clutch drum and gear. Remove gear ring (22). Remove bearing from its bore.

**Reverse Shaft Reassembly**

- (1) Install bearing (21) in its bore. Bearing is lubricated, and is installed with the shaft to the motor. Install gear ring (22).
- (2) Install gear (23) and ring (24) in place in bearing bore. Set clutch drum and gear in place. Check drum



**Fig. 2**  
**Independent Spring Reverse Shaft (SARS)**

1) Oil Seal	11) Oil Seal	21) Bearing
2) Oil Seal	12) Oil Seal	22) Gear Ring
3) Bearing	13) Oil Seal	23) Gear
4) Gear Ring	14) Oil Seal	24) Gear
5) Gear	15) Oil Seal	25) Gear
6) Gear Ring	16) Oil Seal	26) Gear
7) Bearing	17) Oil Seal	27) Gear
8) Gear	18) Oil Seal	28) Gear
9) Gear	19) Oil Seal	29) Gear
10) Oil Seal	20) Oil Seal	30) Gear

**Notes for Service Personnel**

- (1) Check up under the L.A. reverse shaft clutch drum and gear so it will stay in place when the shaft is removed.
- (2) Remove the L.A. clutch drum and gear.
- (3) Remove the shaft and the L.A. side of the machine. The left hand side bearing bearing will be removed with the shaft. The R.A. bearing will remain in its bore. It may be necessary to tap on the head gear at the shaft to remove it from the drilled portion of the shaft.
- (4) To remove the R.A. side bearing bearing, remove R.A. clutch drum and gear. Remove gear ring (22). Remove bearing from its bore.
- (5) Install bearing (21) in its bore. Bearing is lubricated, and is installed with the shaft to the motor. Install gear ring (22).
- (6) Install gear (23) and ring (24) in place in bearing bore. Set clutch drum and gear in place. Check drum

- (7) Check up under the L.A. reverse shaft clutch drum and gear so it will stay in place when the shaft is removed.
- (8) Remove the L.A. clutch drum and gear.
- (9) Remove the shaft and the L.A. side of the machine. The left hand side bearing bearing will be removed with the shaft. The R.A. bearing will remain in its bore. It may be necessary to tap on the head gear at the shaft to remove it from the drilled portion of the shaft.
- (10) To remove the R.A. side bearing bearing, remove R.A. clutch drum and gear. Remove gear ring (22). Remove bearing from its bore.
- (11) Install bearing (21) in its bore. Bearing is lubricated, and is installed with the shaft to the motor. Install gear ring (22).
- (12) Install gear (23) and ring (24) in place in bearing bore. Set clutch drum and gear in place. Check drum

**Reverse Shaft**

- (1) Install bearing (21) in its bore. Bearing is lubricated, and is installed with the shaft to the motor. Install gear ring (22).
- (2) Install gear (23) and ring (24) in place in bearing bore. Set clutch drum and gear in place. Check drum

- (3) Check up under the L.A. reverse shaft clutch drum and gear so it will stay in place when the shaft is removed.
- (4) Remove the L.A. clutch drum and gear.
- (5) Remove the shaft and the L.A. side of the machine. The left hand side bearing bearing will be removed with the shaft. The R.A. bearing will remain in its bore. It may be necessary to tap on the head gear at the shaft to remove it from the drilled portion of the shaft.
- (6) To remove the R.A. side bearing bearing, remove R.A. clutch drum and gear. Remove gear ring (22). Remove bearing from its bore.
- (7) Install bearing (21) in its bore. Bearing is lubricated, and is installed with the shaft to the motor. Install gear ring (22).
- (8) Install gear (23) and ring (24) in place in bearing bore. Set clutch drum and gear in place. Check drum

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