

**Fig. 1**  
**Independent Spring Reverse Shaft (SARS)**

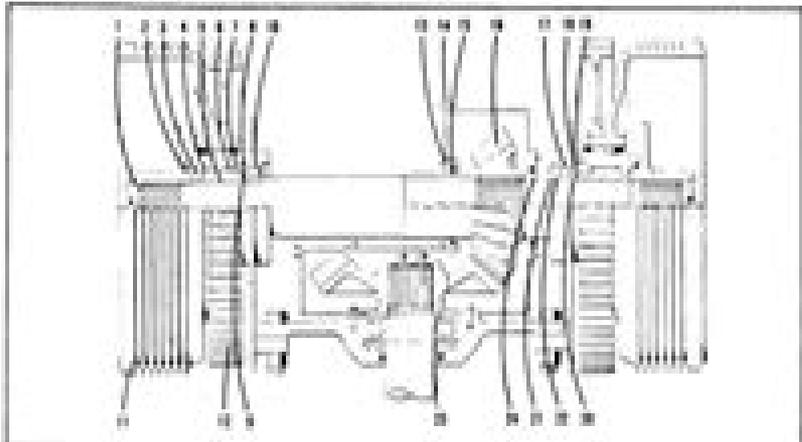
1) Oil Seal	11) Oil Seal	21) Bearing
2) Oil Seal	12) Oil Seal	22) Oil Seal
3) Bearing	13) Oil Seal	23) Oil Seal
4) Snap Ring	14) Snap Ring	24) Snap Ring
5) Gear	15) Gear	25) Gear
6) Snap Ring	16) Snap Ring	26) Gear
7) Bearing	17) Bearing	27) Bearing
8) Gear	18) Gear	28) Gear
9) Gear	19) Gear	29) Gear
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**Notes for Service Personnel**

- (a) Check oil under the L.A. reverse shaft clutch disk and gear as it will stay in place when the shaft is removed.
- (b) Remove the L.A. clutch disk and gear.
- (c) Remove the shaft and the L.A. side of the machine. The left hand side bearing housing will be removed with the shaft. The L.A. bearing will remain in its bore. It may be necessary to tap on the gear side of the shaft to remove it from the drilled portion of the shaft.
- (d) Check oil under the L.A. reverse shaft clutch disk and gear as it will stay in place when the shaft is removed.
- (e) Remove the L.A. clutch disk and gear.
- (f) Remove the shaft and the L.A. side of the machine. The left hand side bearing housing will be removed with the shaft. The L.A. bearing will remain in its bore. It may be necessary to tap on the gear side of the shaft to remove it from the drilled portion of the shaft.
- (g) To remove the L.A. side bearing housing, remove L.A. clutch disk and gear. Remove snap ring (38). Remove bearing from its bore.

**Special Tools Information**

- (a) Special bearing (21) to fit bore. Bearing is threaded, and is installed with the shaft to the motor. Install snap ring (38).
- (b) Special gear (26) and ring (22) to place in bearing bore. See clutch disk and gear to place. Check that



**Fig. 2**  
**Independent Spring Reverse Shaft (SARS)**

1) Oil Seal	11) Oil Seal	21) Bearing
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6) Snap Ring	16) Snap Ring	26) Gear
7) Bearing	17) Bearing	27) Bearing
8) Gear	18) Gear	28) Gear
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# Link Belt Service Manual

**Canadian Institute of Mining and  
Metallurgy, Canadian Institute of  
Mining, Metallurgy and Petroleum**

## **Link Belt Service Manual:**

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